



*example illustration

hot melt for labels

- ✓ synthetic resins
- ✓ for PVC / PE / PET
- ✓ for labelling paper and PP labels
- ✓ good thermal stability
- ✓ raw materials correspond to the FDA Directives 21 CFR 175.105.

product characteristics

The product is suitable for labelling paper and PP labels to PVC, PE and PET bottles. The adhesive has a high "hot tack", good thermal stability and low fumes emission. Pre cleaning in hot state by scrapping with a spatula. Remove residues in a hot or cold state using KHS hot melt cleaner. Please note safety instructions.

application notes

For use in nozzle, roller or other application systems. During extended machine stops it is recommended to switch off the heating. Temperatures above 170 °C should be avoided. Recommended working temperature: 120 - 140°C.

storage

Cool and dry at least 12 months storable. Use old stock first.

characteristics	Innocoll HML 2544
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viscosity, dyn.	1600 ± 320 mPas (Brookfield Thermosel 160°C)
colour	Yellowish
open time	middle
Softening Point (R&B)	65 ± 5 °C

container	packing size	material number
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15 kg	36	301244605070
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